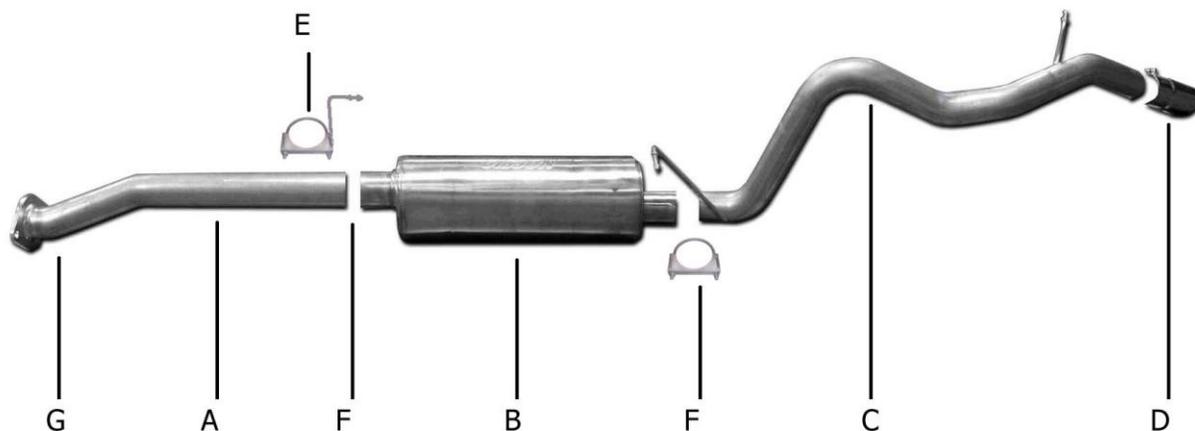




**INSTRUCTION MANUAL  
STAINLESS SINGLE EXHAUST  
CHEVY S10 ZR2, 4.3L  
EXTENDED CAB, SHORT BED 4WD  
PART # 614434**



ITEM	PART #	QUANTITY	DESCRIPTION
A	407-700266S	1	3"S.S HEADPIPE W/FLANGE GP-305 (2 BOLT)
B	788200S	1	STAINLESS SUPERFLOW MUFFLER
C	890-700630S	1	2-1/2" S.S OVERAXLE TAILPIPE W/HANGER
D	500361	1	3" STAINLESS STEEL TIP
E	4234	1	2-1/2" FRONT MUFFLER HANGER
F	5757	2	2-1/2" CLAMP
G	9688	1	HEADPIPE GASKET

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED ANY FURTHER ASSISTANCE, PLEASE DON'T HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY – FRIDAY, 8:00 AM TO 5:00 PM.

# INSTALLATION INSTRUCTIONS #614434

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND SUE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!!!**

## SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKET & WRENCH, JACK STAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO REMOVE STOCK EXHAUST UN-BOLT IT FROM THE 2-BOLT FLANGE LOCATED BETWEEN THE CATALYTIC CONVERTER AND THE MUFFLER. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS. INSTALL HEADPIPE #A, USE # G GASKET, AND RE-USE YOUR FACTORY BOLTS. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL TAILPIPE #C ONTO MUFFLER 1-1/2" TO 2". THE TAILPIPE WILL GO BETWEEN TIRE AND SHOCK, INSTALL FROM THE REAR OF THE VEHICLE. INSERT WELDED HANGER INTO THE RUBBER GROMMET. AND ATTACH WITH HANGER # E.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2" WITH INLET TOWARDS THE ENGINE. OUTLET SHOULD BE AT THE 2 O'CLOCK POSITION. USE CLAMP #E AND #F TO SECURE MUFFLER TO THE HEADPIPE, INSERT MUFFLER HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. THE INLET OF THE MUFFLER IS LOOKING INTO THE



INSTALL YOUR STAINLESS TIP. TO CLEAN TIP USE ANY STAINLESS OR ALUMINUM CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, BOLTS AND NUTS.



INSTALL REAR MUFFLER HANGER #E INTO RUBBER GROMMET. THE CLAMP WILL BE USED TO SECURE THE TAILPIPE TO THE MUFFLER, DO NOT TIGHTEN.

**“MAKE SURE YOU HAVE A 1” CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC...”**