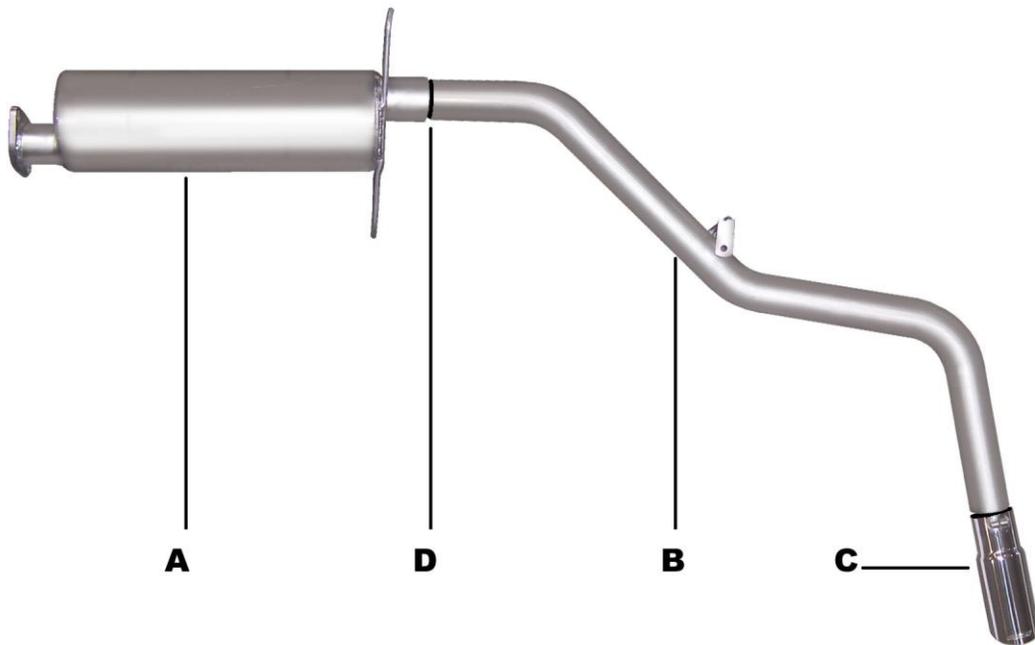




**INSTRUCTION MANUAL
CAT BACK STAINLESS SINGLE EXHAUST
NISSAN FRONTIER TRUCK 2.4L, 2WD ONLY
EXTENDED CAB, SHORT BED**

PART# 612201



ITEM	PART #	QUANTITY	DESCRIPTION
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A	463-700220S	1	STAINLESS MUFFLER W/FLANGE
B	452-700221S	1	2.5" STAINLESS TAILPIPE
C	500361	1	3" STAINLESS TIP
D	5757	1	2.5" CLAMP

FLANGE CONNECTION TO CONVERTER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION

PART#612201

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES.

SUGGESTED TOOLS

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND

1. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. (NOTE: DRAWING IS NOT EXACT BUT FOR PLACEMENT OF PARTS ONLY.)
2. REMOVE STOCK EXHAUST BY UN-BOLTING THE FACTORY FLANGE LOCATED IN FRONT OF YOUR STOCK MUFFLER. LEAVE ALL THE RUBBER GROMMETS IN PLACE. YOU WILL RE-USE STOCK BOLTS.
3. INSTALL MUFFLER ONTO THE VEHICLE BY BOLTING TO THE FACTORY FLANGE LOCATED DIRECTLY IN FRONT OF THE STOCK MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET.
4. INSTALL TAILPIPE #B AND CONNECT TO THE MUFFLER WITH CLAMP #D. INSERT WELDED REAR TAILPIPE HANGER. IT WILL CONNECT TO THE TRUCK BY USING THE FACTORY BOLT THROUGH THE NEW HANGER.
5. SLIP STAINLESS STEEL TIP ON AND TIGHTEN.
6. CHECK THE ENTIRE EXHAUST SYSTEM FOR CLEARANCES AND TIGHTEN DOWN ALL CLAMPS, FLANGE AND BOLTS.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM FUEL & BRAKE LINES, SHOCK BOOTS, TIRES, ETC.