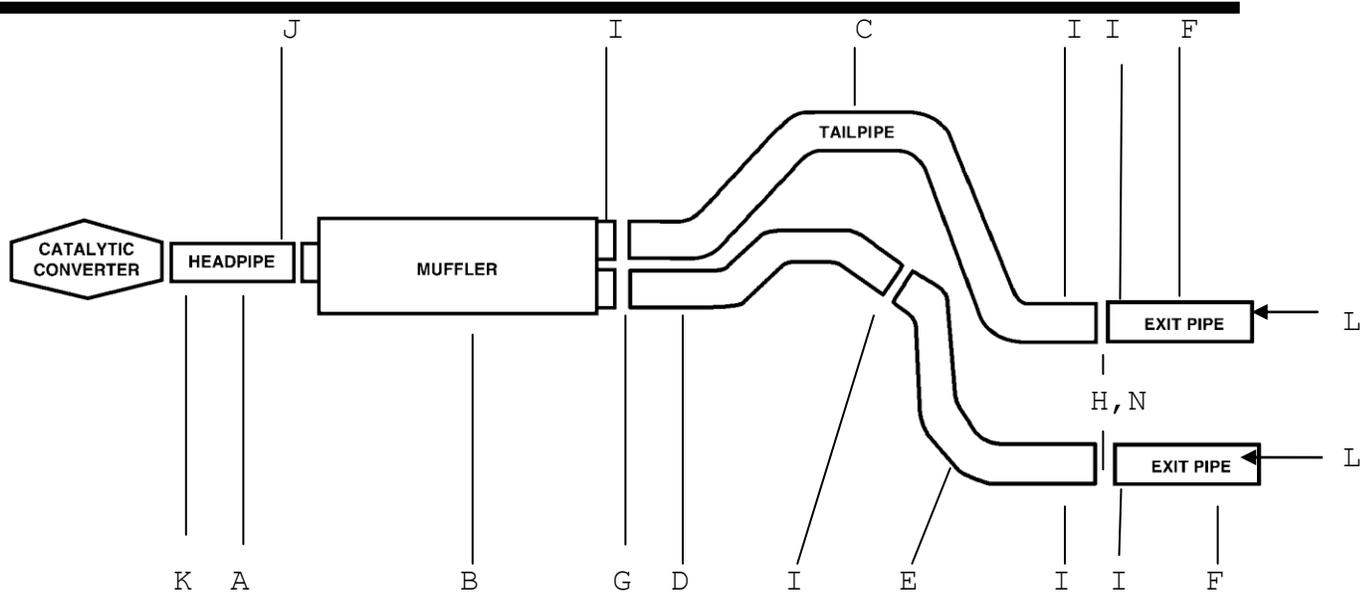




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL CAT-BACK STAINLESS SPLIT EXHAUST

FORD TRUCK F150/F250 4.9L-5.0L-5.8L 2/4WD
STANDARD CAB, LONG BED, EXTENDED CAB, SHORT BED
PART # 69501



ITEM	PART #	QTY.	DESCRIPTION
A	107-22528S	1	3" STAINLESS HEADPIPE
B	789800S	1	STAINLESS SUPERFLOW DUAL OUTLET MUFFLER
C	277-9525S	1	2-1/2" STAINLESS PSGR.OVERAXLE PIPE
D	274-9526S-A	1	2-1/2" STAINLESS DRIVER FRONT OVERAXLE PIPE
E	275-9526S-B	1	2-1/2" STAINLESS DRIVER SIDE OVERAXLE PIPE
F	276-6529S	2	2-1/2" STAINLESS EXIT PIPE
G	500604	1	REAR MUFFLER HANGER
H	08269	2	10" METAL HANGER
H	BO-101	2	BOLT KIT FOR METAL HANGER
I	5757	6	2-1/2" CLAMP
J	OHD300	1	3" CLAMP
K	5756	1	2-1/4" CLAMP
L	500374	2	3-1/2" STAINLESS TIPS
M	ZIP	2	ZIP TIE

4WDS- MAY HAVE TO REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday 8:00am to 5:00pm

INSTALLATION INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!

SUGGESTED TOOLS:

15MM, 9/16",. 1/2" SOCKET AND WRENCH, JACK STANDS, HACKSAW, WD-40



TO REMOVE STOCK EXHAUST UNBOLT THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER. FOR EASIER REMOVAL CUT THE STOCK TAILPIPE OFF JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



INSTALL HANGER #H ONTO FRAME OF TRUCK BY MEASURING 4" IN FRONT OF THE STOCK REAR HANGER, AND THEN 4" UP, YOU WILL USE THIS HOLE. USE THE SAME HOLE ON THE DRIVERS SIDE.



INSTALL HEADPIPE #A ONTO FACTORY PIPE USING CLAMP #K TO SECURE TOGETHER. DO NOT TIGHTEN.



INSTALL DRIVERSIDE FRONT TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". SECURE TO MUFFLER WITH HANGER # G. INSTALL TAILPIPE #E ONTO FRONT PIPE, USE CLAMP #I TO SECURE TOGETHER. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". OUTLET SHOULD BE LEVEL. USE CLAMP #J TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. INSTALL REAR MUFFLER HANGER #G ONTO THE DRIVERSIDE MUFFLER OUTLET. INSERT HANGERS INTO RUBBER GROMMETS. DO NOT TIGHTEN.



INSTALL EXIT PIPES #F ONTO TAILPIPES, ROTATE THE PIPE UNTIL IT IS AT THE PROPER LOOK FOR YOU. USE CLAMPS #I TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



INSTALL PASSENGERSIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. INSTALL STAINLESS TIPS. GO BACK AND TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. USE ZIP TIES TO SECURE BRAKE, AND FUEL LINES.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, SHOCKS, TIRES, ETC..."