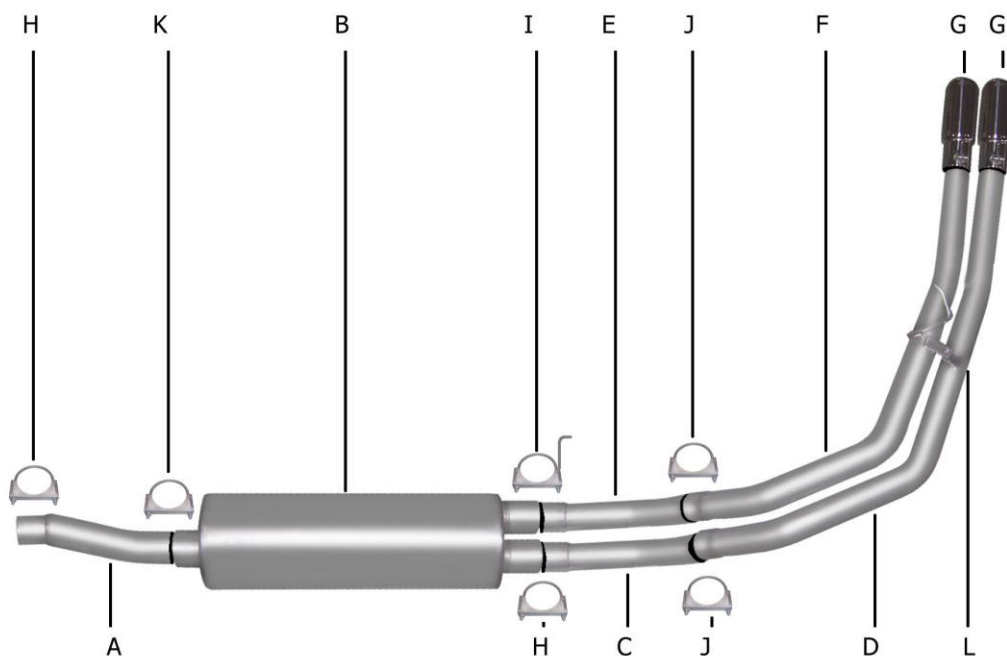




INSTRUCTION MANUAL
CAT-BACK STAINLESS DUAL SPORT EXHAUST
FORD EXPEDITION/NAVIGATOR
4-6L, 5.4L 2/4WD

PART# 69400



ITEM	PART #	QUANTITY	DESCRIPTION
A	123-60002S	1	STAINLESS HEADPIPE
B	758250S	1	STAINLESS SUPERFLOW MUFFLER
C	334-700186S-1	1	2-1/4" STAINLESS DRIVER FRONT TAILPIPE
D	335-700186S-2	1	2-1/4" STAINLESS DRIVER TAILPIPE
E	336-700187S-1	1	2-1/4" STAINLESS PASSENGER FRONT TAILPIPE
F	337-700187S-2	1	2-1/4" STAINLESS PASSENGER TAILPIPE
G	500370	2	3" STAINLESS TIP
H	5757	2	2-1/2" CLAMP
I	40083	1	REAR MUFFLER HANGER
J	5756	2	2-1/4" CLAMP
K	OHD300	1	3" CLAMP
L	BO-906	1	BOLT KIT FOR TAILPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
 If you need further assistance, please do not hesitate to call our
 Technical Department at (800) 528-3044, Monday through Friday, 8:00 am
 to 5:00pm.

EXHAUST INSTALLATION

DUAL SPORT TRUCK EXHAUST SYSTEM

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET, 9/16" WRENCH, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND

1. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS THE DRAWING (NOTE: DRAWING IS NOT EXACT, BUT FOR PLACEMENT OF PARTS ONLY.)
 2. REMOVE FACTORY EXHAUST SYSTEM LEAVING ALL RUBBER GROMMETS IN PLACE. UNBOLT KIT BEHIND Y-PIPE AT FACTORY CLAMP.
 3. INSTALL #A HEADPIPE USING # H CLAMP.
 4. INSTALL #I REAR MUFFLER HANGER INTO FACTORY RUBBER GROMMET. (VERTICAL ROD ON HANGER IS ON PASSENGER SIDE.)
 5. INSTALL MUFFLER #B ONTO HEADPIPE USING # K CLAMP. USE JACKSTAND TO SUPPORT. (NOTE: MUFFLER INLET WILL BE AT 12 O'CLOCK).
 6. INSTALL BOTH DRIVERS SIDE #C AND PASSENGER SIDE #D TAILPIPES INTO MUFFLER. USE #H CLAMP ON DRIVERS SIDE, AND # I ON PASSENGER SIDE TO CONNECT TO MUFFLER. (DO NOT TIGHTEN).
 7. INSTALL BOTH OVERAXLE PIPES # D AND # F ONTO FRONT PIPES USING # J CLAMPS. (DO NOT TIGHTEN).
 8. CONNECT OVERAXLE PIPES TOGETHER USING BOLT KIT #L SUPPLIED.
 9. INSTALL STAINLESS TIPS.
 10. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMP DOWN SECURELY. (NOTE: STARTING FROM THE REAR AND WORKING FORWARD WILL HELP KEEP THE PIPES LEVEL AND STRAIGHT WHILE YOUR TIGHTENING).
- MAKE SURE YOU HAVE A 1" CLEARNACE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.