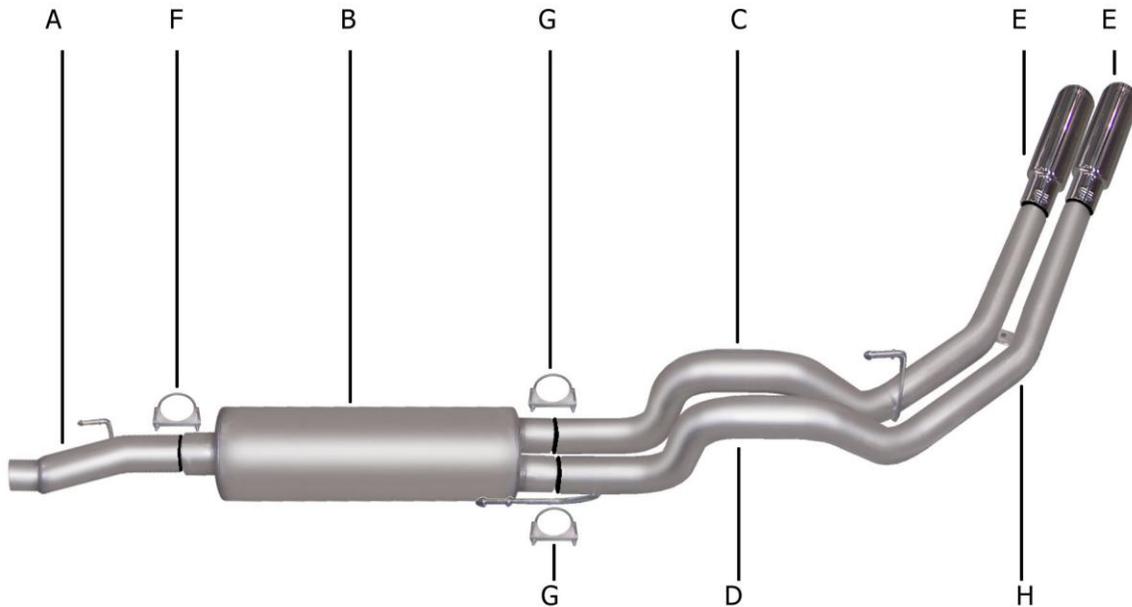




**INSTRUCTION MANUAL**  
**CAT-BACK DUAL SPORT STAINLESS EXHAUST**  
**FORD F150 TRUCK 4.6L-5.4L 2/4WD & FX MODEL**  
**SUPERCREW, SHORT BED, 5.5'/6.5'**  
**SUPERCAB, SHORT BED 6.5'**  
**LINCOLN MARK LT TRUCK 5.4L SUPERCREW, SHORT BED 2WD**  
**PART # 69204**



ITEM	PART#	QUANTITY	DESCRIPTION
A	893-700644S	1	3" SS HEADPIPE WITH WELDED HANGER
B	789800S	1	STAINLESS SUPERFLOW MUFFLER
C	906-700641S	1	2.5" SS P.SIDE TAILPIPE W/HANGER
D	907-700642S	1	2.5" SS DRIVER SIDE TAILPIPE W/HANGER
E	500374	2	3.5" STAINLESS TIPS
F	OHD300	1	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES

**MFG AFTER AUG 2004**  
**WILL FIT WITH 18" SPARE TIRE**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #69204

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE

***TO REMOVE STOCK EXHAUST SEE BELOW FOR PROPER VEHICLE APPLICATION.***



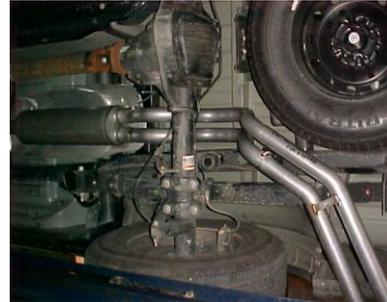
TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAB ON THIS PIPE SHOULD GO ON BOTTOM OF PASSENGER SIDE PIPE USE BOLT KIT # H TO SECURE TOGETHER.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION, ATTACH WITH FACTORY CLAMP TO HEADPIPE. DO NOT TIGHTEN.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK.



INSTALL PASS. SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.

**MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.**