

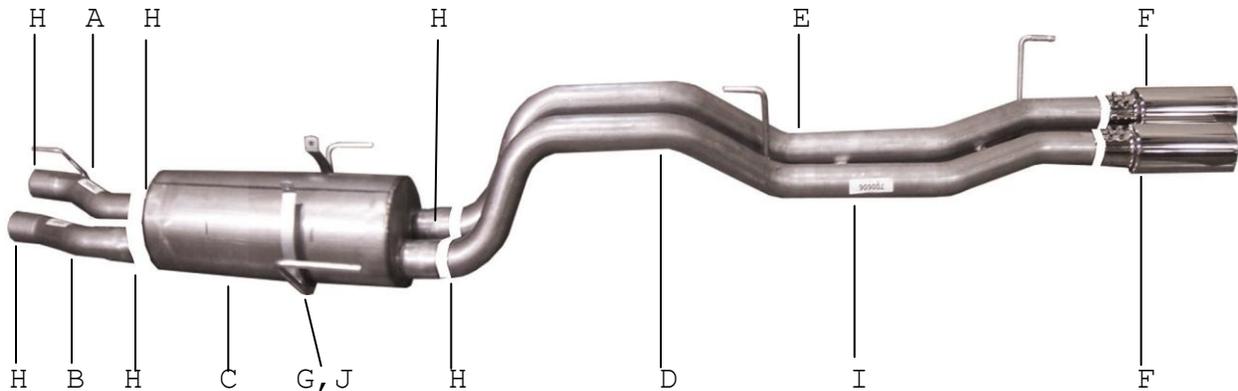


INSTRUCTION MANUAL

CAT-BACK DUAL SPORT STAINLESS EXHAUST

DODGE RAM SRT-10 1500 PICKUP 8.3L 10 CYL, 2WD 4DR QUAD CAB, SHORT BED

PART# 66604



ITEM	PART #	QUANTITY	DESCRIPTION
A	915-700670S	1	2.5"S.S PASSENGERSIDE HEADPIPE W/HANGER
B	916-700671S	1	2.5"S.S DRIVERSIDE HEADPIPE
C	766301S	1	STAINLESS SUPERFLOW MUFFLER
D	917-700672S	1	2.5"S.S DRIVERSIDE TAILPIPE W/HANGER
E	918-700673S	1	2.5"S.S PASSENGERSIDE TAILPIPE W/HANGER
F	500546	2	4" INTERCOOLED TIPS
G	4230	1	BAND CLAMP
H	5757	6	2.5" CLAMP
I	BO-906	1	BOLT KIT FOR TAILPIPE
J	BO-1015	1	BOLT KIT FOR BAND CLAMP

EXIT IS STRAIGHT OUT THE BACK.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM.

EXHAUST INSTALLATION PART # 66604

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES! USE A JACK STAND UNDER YOUR CATALYTIC CONVERTER TO SUPPORT THE SYSTEM DURING YOUR INSTALL.

SUGGESTED TOOLS:

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, 15mm SOCKET, JACK STAND



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust un-clamp it just in front of the muffer. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and the hangers.



Install the passenger side over axle tailpipe #E into the muffer 1-1/2" to 2" and attach using clamp #H. Insert hanger into rubber grommet. Do not tighten.



Install head pipe #A onto passenger side stock pipe and insert hanger into rubber grommet. Next install driver side head pipe #B onto drivers side factory pipe. Use clamp #H to secure pipes to factory pipes. Do not tighten.



Install the driver side over axle tailpipe #D into the muffer 1-1/2" to 2". Use clamp #H to secure tailpipe to muffer. Use bolt kit #I to secure tailpipes #D & E together. Driver side tailpipe will have tab on bottom. Do not tighten.



Install muffer #C onto head pipes 1-1/2" to 2" with the louvers facing towards the converter. The inlets and outlets of the muffer will be on the bottom. Use a jack stand to support the muffer. Use clamp #H to secure the muffer to the head pipes. Do not tighten. Muffer inlet is looking into the louvers.



Install the stainless tips. Clamp down. To clean your stainless tips use any stainless cleaner or a Scotch Brite pad. Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.



Slide band clamp #G onto muffer #C. Insert hangers into rubber grommets. Do not tighten.



"MAKE SURE HAVE A MINIMUM OF A 1" ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.