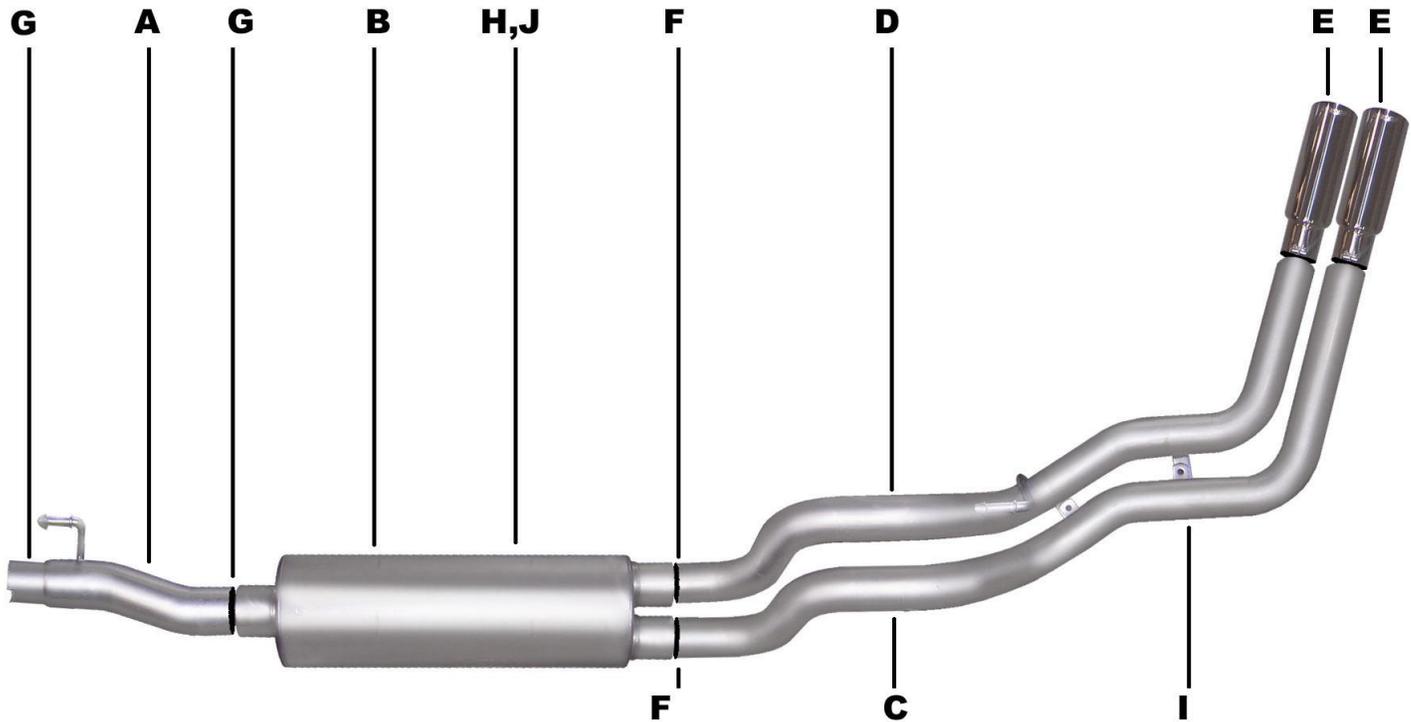




INSTRUCTION MANUAL
CAT-BACK STAINLESS DUAL SPORT EXHAUST SYSTEM
 DODGE RAM 1500 TRUCK 5.7L HEMI
 QUAD CAB & STANDARD CAB SHORT BED 4DR, 2/4 WD
 STANDARD CAB, LONG BED 2DR 2WD
PART#66548



ITEM	PART #	QUANTITY	DESCRIPTION
A	1031-700808S	1	3" STAINLESS HEADPIPE W/HANGER
B	789800S	1	STAINLESS SUPERFLOW MUFFLER
C	1318-701087S	1	2½" STAINLESS DRIVER SIDE TAILPIPE
D	1319-701088S	1	2½" STAINLESS PASSENGER SIDE TAILPIPE
E	500374	2	3½" STAINLESS TIPS
F	5757	2	2½" CLAMP
G	OHD300	2	3" CLAMP
H	4337	1	BAND CLAMP
I	BO-906	1	BOLT KIT FOR TAILPIPE
J	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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• **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the**
• **new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**
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1. To remove the stock exhaust un-clamp the tailpipe just after the stock muffler. Then un-clamp the stock muffler. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust.



2. Install head pipe #A onto your existing stock front pipe and attach with clamp #G. Use a jack stand to support the converter. Insert welded hanger into rubber grommet.



3. Install muffler #B onto head pipe #A 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipe. Slide band clamp onto muffler and insert welded hangers into rubber grommets. Attach with bolt kit #J. DO NOT TIGHTEN. Muffler inlet is looking into the louvers.



4. Install driver side tailpipe #C into muffler. Use clamp # F to secure. DO NOT TIGHTEN.



5. Install passenger side tailpipe #D into muffler, attach with clamp #F. Insert welded hanger into rubber grommet. DO NOT TIGHTEN. Use bolt kit #I to attach the two tailpipes together. The driver side tab will be on the bottom.



6. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.**