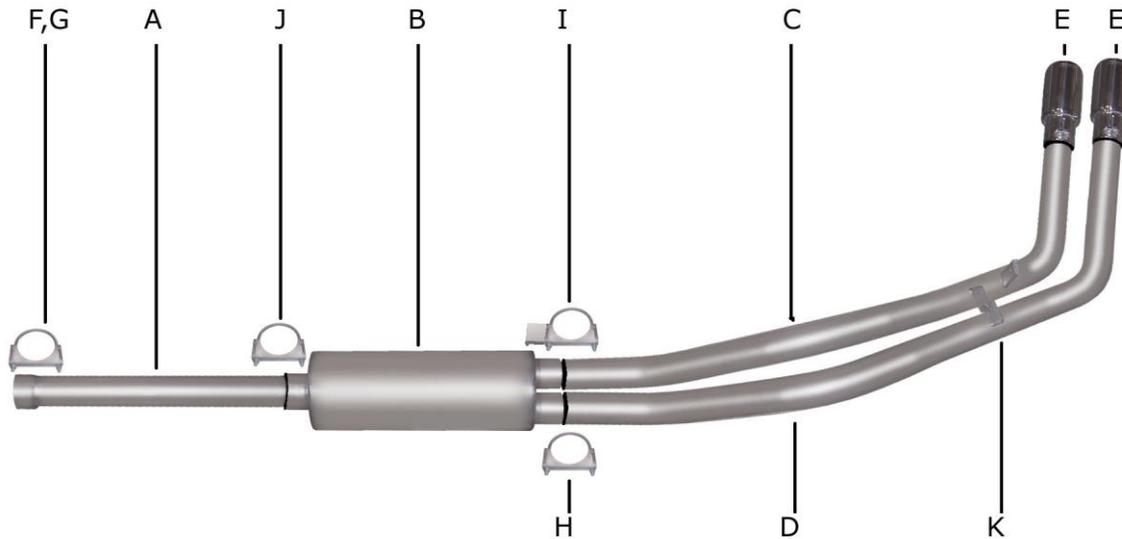




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK STAINLESS DUAL SPORT EXHAUST
CHEVY TRUCK 5.7L 2/4WD
EXTENDED CAB/SHORT BED
PART #65901**



ITEM	PART #	QUANTITY	DESCRIPTION
A	138-30039S	1	3" X 39" STAINLESS HEADPIPE
B	789800S	1	STAINLESS DUAL OUTLET MUFFLER
C	365-700234S	1	2- $\frac{1}{2}$ " STAINLESS PASSENGER SIDE OVERAXLE PIPE
D	366-700235S	1	2- $\frac{1}{2}$ " STAINLESS DRIVER SIDE OVERAXLE PIPE
E	500396	2	3- $\frac{1}{2}$ " STAINLESS TIP
F	500601	1	3" HEADPIPE HANGER
G	OHD300	1	3" CLAMP
H	5757	1	2- $\frac{1}{2}$ " CLAMP
I	40089	1	2- $\frac{1}{2}$ " PASSENGER SIDE REAR MUFFLER HANGER
J	500551	1	3" MUFFLER HANGER
K	BO-906	1	BOLT KIT FOR TAILPIPE

WILL NOT FIT HEAVY DUTY

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00pm.

EXHAUST INSTALLATION #65901

SLIP FIT CONVERTER

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Remove hanger bracket with rubber bushing that is just behind the catalytic converter from the truck frame (diagram location F)
3. Install Gibson hanger #500601 in the bracket (diagram location F), and reinstall the bracket with the hanger inserted in the front of the bracket. Be sure the U-bolt is in the hanger and that the U-bolt nuts are at the end of the U-bolt.
4. Install the Gibson hanger #40089 for the rear of the muffler (diagram location I) in the hanger bracket. To aid installation, apply a small amount of WD-40 to the rubber bushing, as the hanger is a snug fit. Position the hanger so the U-bolt nuts are facing the frame and remove the U-bolt and nuts from the hanger.
5. With a felt tip marker or a pencil, make a locator 2" from the end of the head pipe that installs in the muffler inlet (Location J). Also mark the tail pipes 2" from the ends that install in the muffler exits (locations I & H). These marks help insure the pipes are installed properly in the muffler.
6. Install the head pipe #30039 (part A) behind the converter by sliding it through the U-bolt of the hanger at location F. Make the U-bolt FINGER TIGHT only at this time.
7. Slide the Gibson hanger #500551 onto the muffler inlet and leave loose. Slide muffler into position and install hanger #500551 into rubber bushing. Install the U-bolt and nuts on the hanger at the rear of the muffler, and make the nuts FINGER TIGHT only.
8. Install the tail pipe #700234 (location C). Slide up to the 2" mark made in step 4. Attach Chevy hanger into the rubber bushing and bolt to bracket welded to tail pipe at K.
9. Install the tail pipe #700235 (location D). Slide up to the 2" mark made in step 4 and line up hole at location K. Install bolt lock washer, and nut to fasten Pipe D to Pipe C FINGER TIGHT.
10. Check clearance to shock, spare, tire, etc. Adjust pipes as required. May need to loosen and move spare tire towards drivers side of truck.
11. When satisfied with clearance (at least 1 inch), tighten all clamps and bolts, starting at the rear hanger (diagram position K) and working forward.
12. Install tips. Use any aluminum or stainless steel cleaner to polish your tip.

LEGAL STATUS:

THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC 27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED.