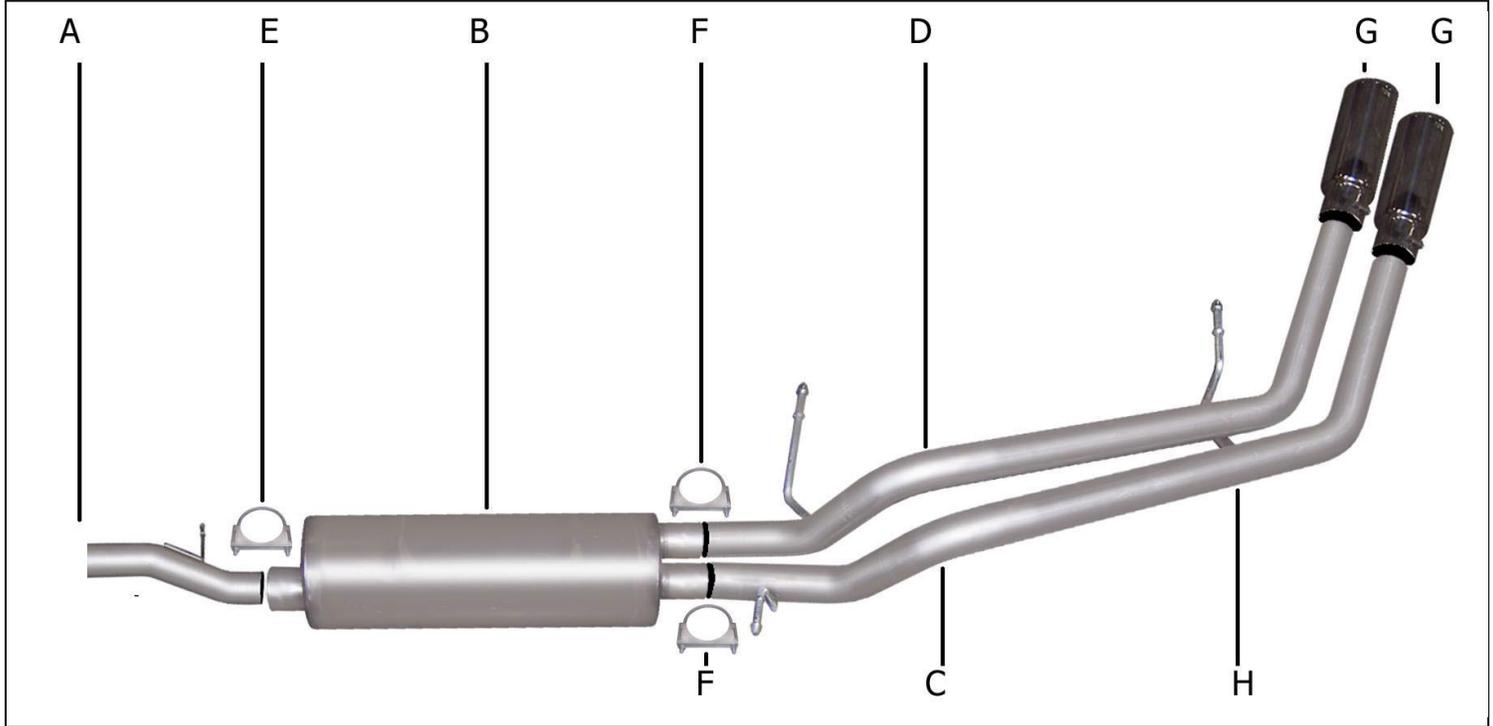




PERFORMANCE EXHAUST SYSTEMS

**INSTALLATION INSTRUCTIONS
CAT-BACK DUAL SPORT STAINLESS EXHAUST
TAHOE/YUKON 5.3L 2/4WD 4DR
PART #65640**



ITEM	PART #	QUANTITY	DESCRIPTION
A	1374- 701127S	1	3" STAINLESS HEADPIPE
B	758300S	1	SUPERFLOW STAINLESS MUFFLER
C	1014-700778S	1	2¼" STAINLESS DRIVER SIDE TAILPIPE
D	1015-700779S	1	2¼" STAINLESS PASSENGER SIDE TAILPIPE
E	OHD300	1	3" CLAMP
F	5756	2	2¼" CLAMP
G	500395	2	3½" STAINLESS TIPS
H	BO-906	1	BOLT KIT FOR TAILPIPE

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS #65640

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

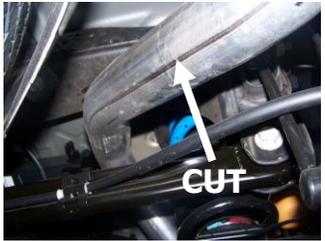
SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.



1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the new exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, remove it from the clamp in front of the muffler. Do not destroy you will re-use clamp. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipe before and after rear axle for removal.



3. Clamp head pipe #A onto your existing stock front pipe re-using stock clamp. Use a jack stand to support the converter. Insert welded hanger into rubber grommet. DO NOT TIGHTEN.



4. Install muffler #B onto head pipe #A 1½"-2". Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. Do not tighten.



5. Install Passenger side tailpipe #D into muffler outlet 1½"-2". Insert welded hangers into rubber grommet. Use clamp #F to attach to tailpipe to muffler. DO NOT TIGHTEN.



6. Install Driver side tailpipe #C into muffler outlet 1½"-2". Insert welded hanger into rubber grommet. Use clamp #F to attach tailpipe to muffler. DO NOT TIGHTEN.



7. Attach both tailpipes using bolt kit #H. Position driver side tailpipe on top of passenger side.



8. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires to prevent heat related damage or fire.