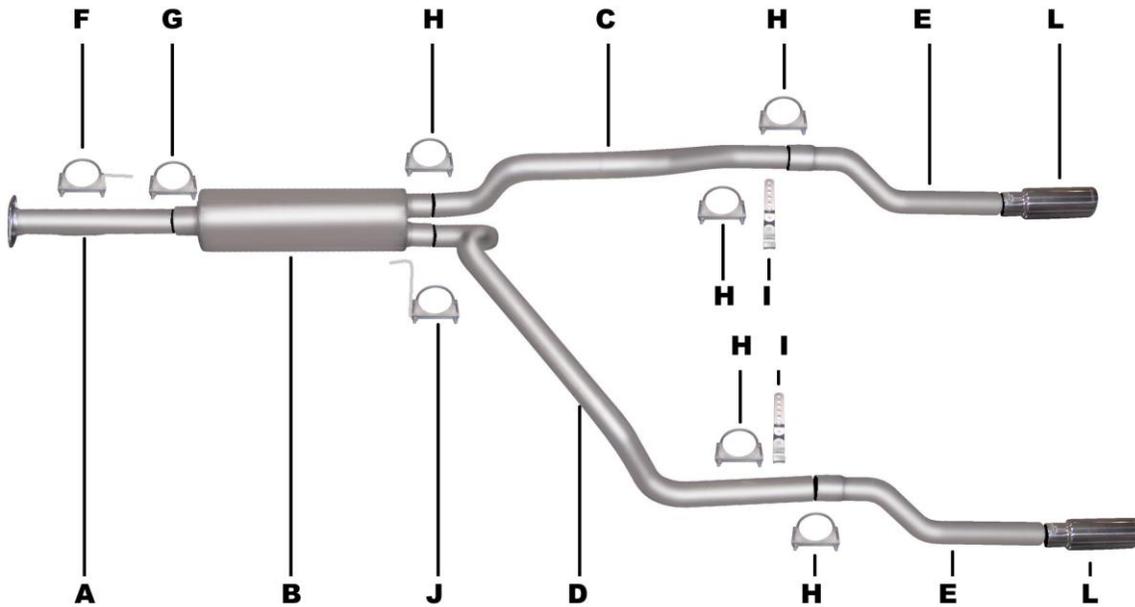




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK SPLIT STAINLESS EXHAUST
CHEVY TRUCK 4.3L, 5.0L 4WD
STANDARD CAB, SHORT BED
PART # 65507**



ITEM	PART #	QTY	DESCRIPTION
A	132-50025S-1	1	3" X 21" STAINLESS HEADPIPE WITH FLANGE #GP-105
B	789800S	1	SUPERFLOW STAINLESS DUAL OUTLET MUFFLER
C	248-5525S	1	2-1/2" PASSENGER SIDE STAINLESS OVERAXLE PIPE
D	249-5526S	1	2-1/2" DRIVER SIDE STAINLESS OVERAXLE PIPE
E	246-6528S	2	2-1/2" STAINLESS EXIT PIPE
F	500440	1	O.E. HANGER
G	OHD300	1	3" CLAMP
H	5757	5	2-1/2" CLAMP
I	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR 10" HANGER
J	4149	1	REAR MUFFLER HANGER
K	ZIP	2	ZIP TIE
L	500374	2	3-1/2" STAINLESS TIPS

4WD'S MAY HAVE TO REMOVE THE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTRUCTIONS #65507

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GOGGLES. DO NOT WORK WITH HOT PIPES.

SUGGESTED TOOLS

9/16" SOCKET, 15MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND

LAYOUT THE EXHAUST ON THE GROUND AND COMPARE PART NUMBERS WITH THE MANUAL.



UNBOLT THE 2-BOLT FLANGE LOCATED BEHIND THE CONVERTER, **SAVE STOCK NUTS AND BOLTS FOR YOU WILL REUSE THEM.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS. LEAVE ALL RUBBER GROMMETS ON THE HANGER. YOU NEED TO SUPPORT THE CONVERTER SO THE SYSTEM WILL NOT SIT ON THE CROSSMEMBER.



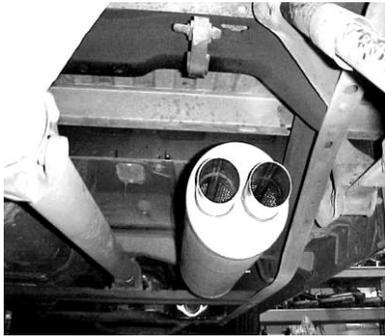
INSTALL REAR MUFFLER HANGER #J ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT THE WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. INSTALL DRIVERSIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". THIS PIPE GOES BETWEEN THE SHOCK & FRAME. SLIDE CLAMP #H OVER PIPE AND CONNECT IT TO THE HANGER#I. THIS WILL HOLD UP THE TAILPIPE.



BOLT THE HEADPIPE #A ONTO FACTORY FLANGE RE-USING THE FACTORY NUTS AND BOLTS. SLIDE THE WELDED HANGER INTO THE RUBBER GROMMET. ATTACH HANGER #F TO HEADPIPE. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" USING CLAMP #I THEN ATTACH WITH CLAMP #H AND ATTACH TO MUFFLER. ATTACH HANGERS #I TO BOTH TAILPIPES. ATTACH WITH CLAMP #H. DO NOT TIGHTEN.



INSTALL MUFFLER #B ON TO THE HEADPIPE 1- 1/2" TO 2" WITH INLET TOWARDS CONVERTER USING CLAMP #G TO SECURE MUFFLER TO HEADPIPE. USE A JACKSTAND TO SUPPORT THE MUFFLER. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E ONTO TAILPIPES. ROLL EXIT PIPES UNTIL YOU HAVE THE CORRECT ANGLE. USE CLAMP #H TO SECURE THESE TO THE TAILPIPE. DO NOT TIGHTEN. CUT EXIT PIPE TO PROPER LENGTH.



REMOVE STOCK REAR HANGER FROM FRAME ON PASSENGER SIDE. INSTALL 10" METAL HANGER #I. USE THE FIFTH HOLE FROM THE BOTTOM. INSTALL IT IN THE TOP FACTORY HOLE WHERE THE STOCK HANGER WAS IN. IT IS LOCATED APPROX. 20" FROM REAR OF FRAME 3/8" HOLE. REPEAT FOR THE DRIVERSIDE.



NOW TIGHTEN ALL BOLTS AND CLAMPS. USE ZIP TIES TO SECURE BRAKE LINES. INSTALL STAINLESS TIPS.

MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM RUBBER BRAKE LINES, TIRES, SHOCKS, SPARE TIRE, FUEL LINES, ETC...OKAY FOR A 3"-5" DROP AND ROLL PAN.