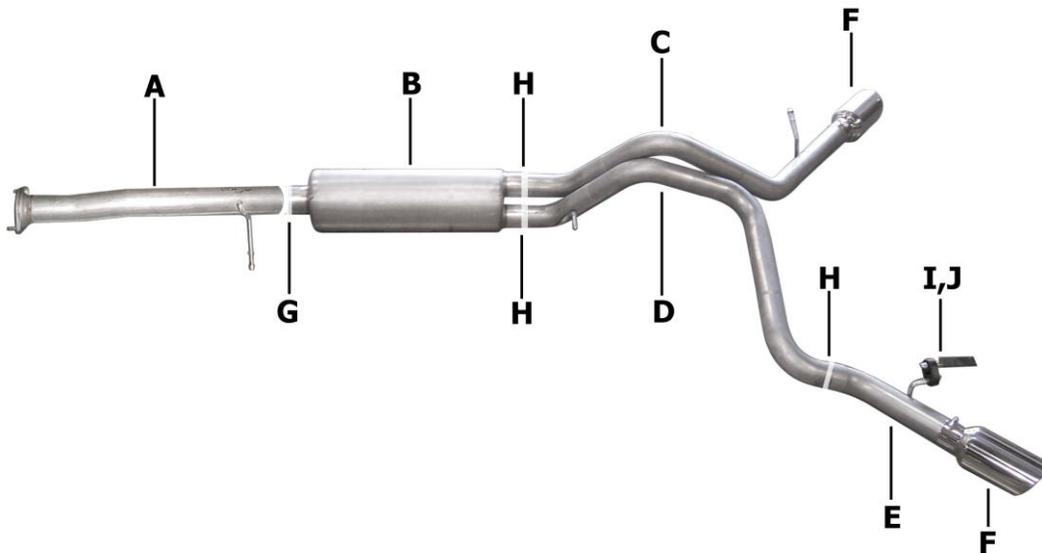




Installation Instructions

Cat-Back Stainless Dual Extreme Exhaust
 Cadillac Escalade Ext, Esv 6.2L AWD
 GMC Yukon Denali XL 6.2L AWD

Part #65403



ITEM	PART	QUANTITY	DESCRIPTION
A	1084-700859S	1	3.5" Stainless Headpipe w/ flange
B	758350S	1	Stainless Superflow SFT Muffler
C	1166-700926S	1	3" Stainless Passenger side tailpipe w/ welded hanger
D	1167-700927S	1	3" Stainless Driver side tailpipe w/ welded hanger
E	1168-700928S	1	3" Stainless Exit pipe w/ welded hanger
F	500554	2	5" Stainless tip
G	4170	1	3.5" Clamp
H	OHD300	3	3" Clamp
I	4268	1	Rear tailpipe hanger
J	4240	1	Rubber grommet

*** Must remove spare tire for kit to fit ***

Thank you for purchasing our Gibson Exhaust System for your vehicle.
 If you need further assistance, please do not hesitate to call our technical department at
 (800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #65403

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, and jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt it at the 2-bolt flange located in front of the muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage stock nuts and bolts or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove exhaust.



6. Install tailpipe #D into muffler 1.5-2" and secure with clamp #H. Do not tighten. Insert welded hanger into rubber grommet.



3. Install headpipe #A onto your existing stock flange and attach using stock hardware. Do not tighten. Insert welded hanger into rubber grommet.



7. Install rear tailpipe hanger #I. Remove hitch bolt as seen in picture. Insert rubber grommet on hanger.



4. Install muffler #B onto headpipe 1.5-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into louvers.



8. Install exit pipe #E onto the tailpipe 1.5-2" and secure with clamp #H. Do not tighten. Rotate pipe to best suit your vehicle. Insert welded hanger into rubber grommet. Adjust pipes to fit your vehicle with tips on so you make sure there is proper clearance.



5. Next, remove your spare tire and spare tire heat shield. Kit will only fit with those items removed.



9. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel or aluminum cleaner to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



6. Install passenger side tailpipe #C into muffler 1.5-2". Use clamp #H to secure pipes together. Do not tighten. Insert welded hanger into rubber grommet.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**