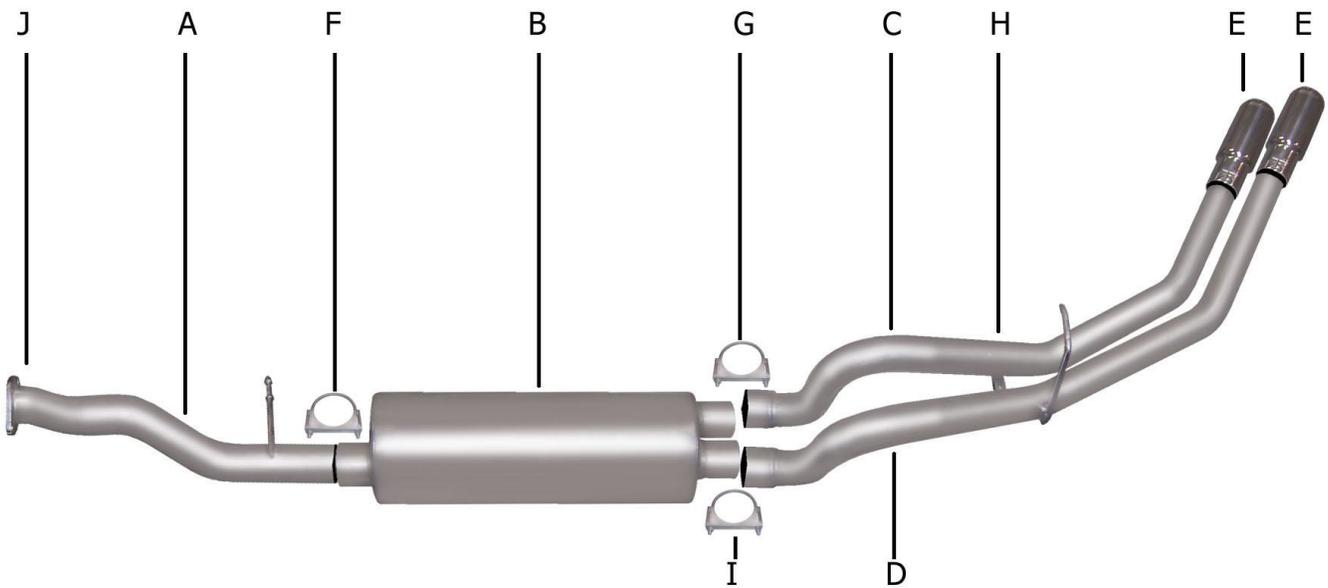




INSTRUCTION MANUAL
CAT-BACK DUAL SPORT STAINLESS EXHAUST
TAHOE, DENALI, YUKON 5.7L 4DR 2/4 WD
WILL NOT FIT ON LIMITED MODELS
PART# 65400



ITEM	PART #	QUANTITY	DESCRIPTION
A	347-700216S	1	STAINLESS HEADPIPE W/ FLANGE #GP-305
B	758250S	1	STAINLESS SUPERFLOW MUFFLER
C	348-700217S	1	2 1/4"STAINLESS OVERAXLE TAILPIPE
D	349-700218S	1	2 1/4"S.S OVERAXLE TAILPIPE W/HANGER
E	500370	2	3" STAINLESS TIP
F	OHD300	1	3" CLAMP
G	5757	1	2-1/2"CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPE
I	4149	1	2 1/2" O.E. HANGER
J	9688	1	HEADPIPE GASKET

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00am to 5:00 PM.

EXHAUST INSTALLATION INSTRUCTION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GOGGLES. DO NOT WORK WITH HOT PIPES.

SUGGESTED TOOLS

9/16" SOCKET

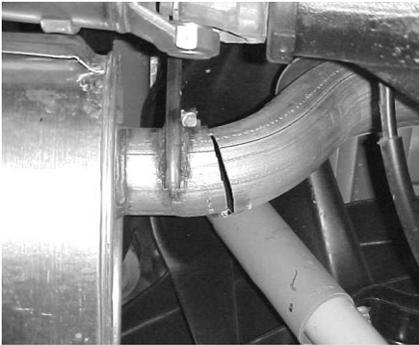
15MM SOCKET

1/2" SOCKET

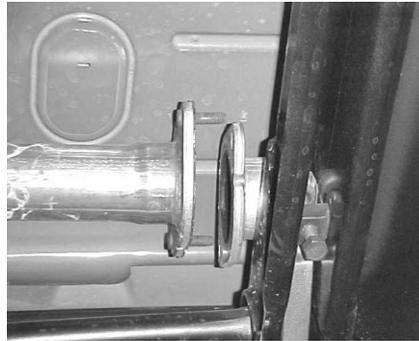
1/2" WRENCH

HACKSAW

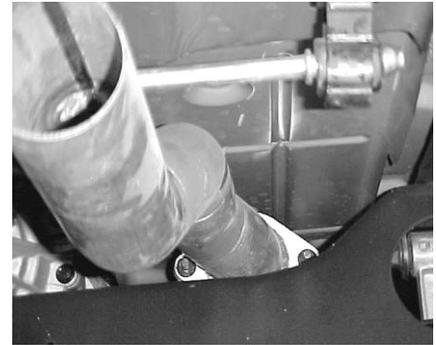
JACKSTANDS



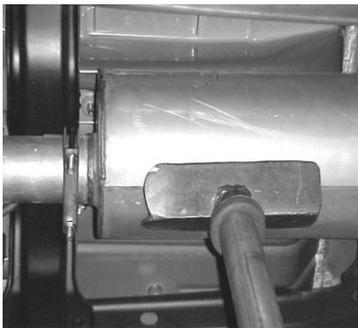
LAYOUT THE GIBSON EXHAUST AS SHOWN ON YOUR MANUAL. COMPARE THE PIPE NUMBERS TO THE MANUAL NUMBERS, MAKE SURE THEY ALL MATCH. THEN, CUT THE STOCK TAILPIPE OFF JUST AFTER THE MUFFLER FOR EASY REMOVAL.



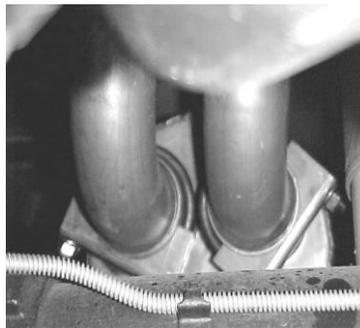
AFTER CUTTING THE TAILPIPE, UNBOLT THE STOCK HEADPIPE AND REMOVE THE WHOLE SYSTEM. LEAVE ALL RUBBER GROMMETS IN PLACE. YOU WILL RE-USE THE FACTORY BOLTS. BEFORE REMOVING MAKE SURE YOU SUPPORT THE CATALYTIC CONVERTER IN THE STOCK POSITION.



NEXT, CONNECT HEADPIPE #A TO THE STOCK FLANGE. RE-USE STOCK NUTS AND GASKET #J.



INSTALL MUFFLER #B ONTO HEADPIPE #A 1 1/2" TO 2". THE INLET WILL BE AT APPROXIMATELY 6 O'CLOCK. CONNECT THE MUFFLER TO HEADPIPE #A USING CLAMP #F. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL TAILPIPES #C, D USE CLAMP #G ON THE PASSENGER SIDE AND HANGER #I ON THE DRIVER SIDE, INSERT WELDED HANGER INTO RUBBER GROMMET. USE BOLT KIT #H TO CONNECT BOTH THE TAILPIPES TOGETHER.



NOW INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. THEN TIGHTEN ALL CLAMPS AND HANGERS.

YOU HAVE A MINIMUM OF A 1 1/2" CLEARANCE FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.