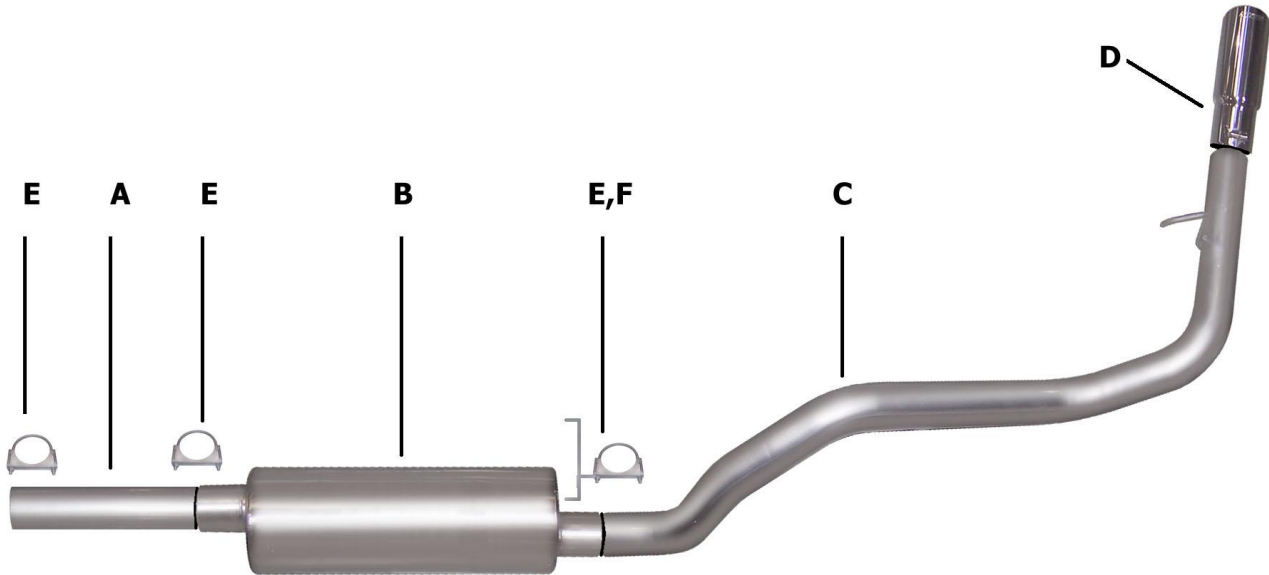




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
TOYOTA TACOMA 3.4L TRUCK TRD 2DR 2/4WD
XTRA CAB, SHORT BED
PART # 18705**



ITEM	PART #	QTY	DESCRIPTION
A	700130	1	2-1/2" HEADPIPE
B	788200	1	SUPERFLOW MUFFLER
C	700127	1	2-1/2" OVERAXLE TAILPIPE
D	500361	1	3" STAINLESS TIP
E	5757	3	2-1/2" CLAMP
F	4129	1	REAR MUFFLER HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM.

EXHAUST INSTRUCTIONS KIT#18705

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!!!**

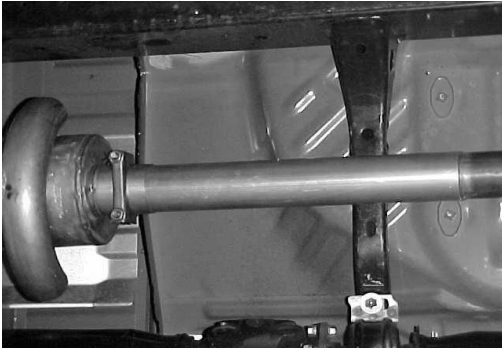
SUGGESTED TOOLS:

9/16" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTANDS, WD-40

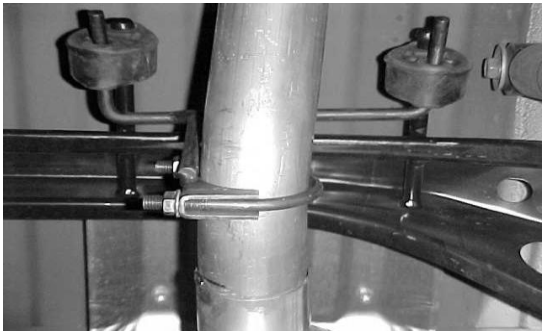
LAY OUT THE GIBSON EXHAUST AND COMPARE PART NUMBERS WITH THE MANUAL. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE. FOR EASIER REMOVAL OF HANGERS SPRAY WD-40 ON THEM. CUT THE TAILPIPE BEHIND THE MUFFLER TO REMOVE STOCK EXHAUST

TACOMA: CUT STOCK EXHAUST 17-1/2" IN FRONT OF THE STOCK MUFFLER

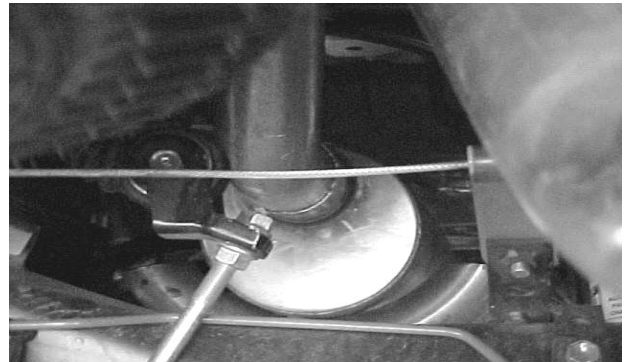
PRE-RUNNER TRD: CUT 16-1/2" IN FRONT OF THE STOCK MUFFLER



SLIDE THE HEADPIPE ONTO THE STOCK HEADPIPE USING CLAMP # E. THEN INSTALL THE MUFFLER ON HEADPIPE # A NO LESS THAN 1-1/2" TO 2" USING CLAMP # E. THE MUFFLER OUTLET WILL BE CLOCKED AT 12 O'CLOCK POSITION. INLET OF MUFFLER HAS LOUVERS FACING THE MOTOR. DO NOT TIGHTEN



INSTALL REAR MUFFLER OR HANGER # F TO SUPPORT THE TAILPIPE. THE BOLTS FROM THE OE HANGER WILL BE FACING THE DRIVERSIDE. THIS HANGER ATTACHES TO THE TAILPIPE, NOT THE MUFFLER. DO NOT TIGHTEN



INSTALL OVERAXLE TAILPIPE # C INTO THE MUFFLER, USING CLAMP # E. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL THE STAINLESS TIP. USE A STAINLESS OR ALUMINUM CLEANER TO POLISH TIP. NOW TIGHTEN ALL HANGERS AND CLAMPS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, TIRES, SHOCKS, ETC.