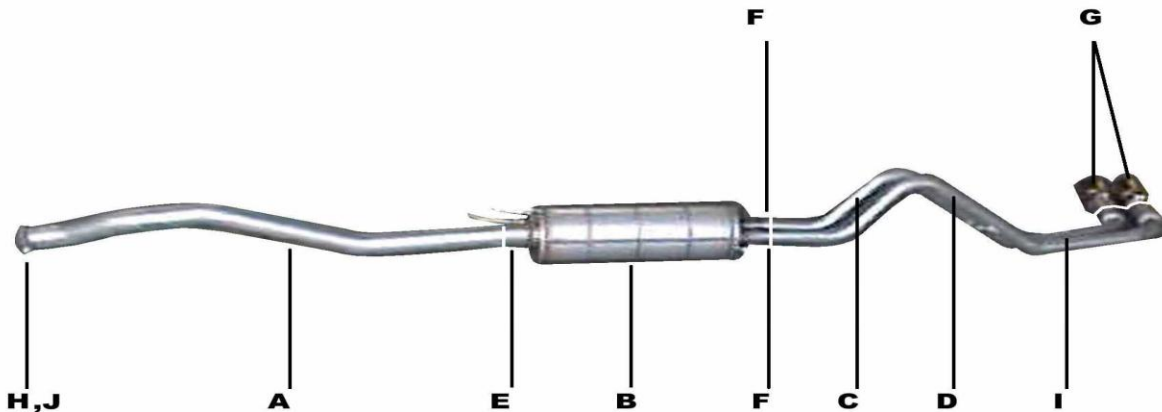




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK DUAL SPORT EXHAUST SYSTEM
FORD RANGER/MAZDA 2.3L-2.5L-3.0L-4.0L 2/4WD
EXTENDED CAB, SHORT BED
PART # 9802



ITEM	PART #	QTY.	DESCRIPTION
A	700280	1	2 1/2" HEADPIPE
B	758216	1	SUPERFLOW MUFFLER
C	700281	1	1- 3/4" PASSENGER SIDE OVERAXLE PIPE
D	700282	1	1- 3/4" DRIVERSIDE OVERAXLE PIPE
E	4142	1	FRONT MUFFLER T-HANGER
F	5755	2	1- 3/4" CLAMP
G	500361	2	3" STAINLESS SLASH TIP
H	GP-102	1	HEADPIPE FLANGE
J	BO-1034	1	BOLT KIT FOR FLANGE GP-102
I	BO-906	1	BOLT KIT FOR TAILPIPE

Will fit on 4.0L EDGE.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #9802

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2" ,9/16" and 13-15 mm wrenches and sockets, WD-40, Hacksaw, Jack Stand



Unbolt stock exhaust at flange behind the catalytic converter and remove stock exhaust. **Do not damage the factory gasket and bolts, you will re-use them.** Use WD-40 for easier removal on all rubber grommets. Leave all stock rubber grommets in place. Slide flange #H onto Gibson head pipe #A and install head pipe to stock flange, re-use factory gasket and



Clamps on muffer outlets should be positioned at 9 o'clock and 3 o'clock.



Install T-Hanger #E into factory rubber grommets in front of the muffer. **Do not tighten**



Install driver side tailpipe #D and passenger side overaxle tailpipe #C, use clamps #F to attach to muffer with clamp #F. Insert welded hanger on driverside tailpipe into rubber grommet. Attach both tailpipes together with bolt kit #I. **Do not tighten.**



Slide muffer #B onto the head pipe with inlet towards the converter. Use a jack stand to support the muffer and clamp down using hanger #E. **Do not tighten**



Install stainless steel tips. To clean, use a stainless or aluminum cleaner. Now tighten all clamps and hangers.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...