



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL CAT-BACK SPLIT REAR EXHAUST

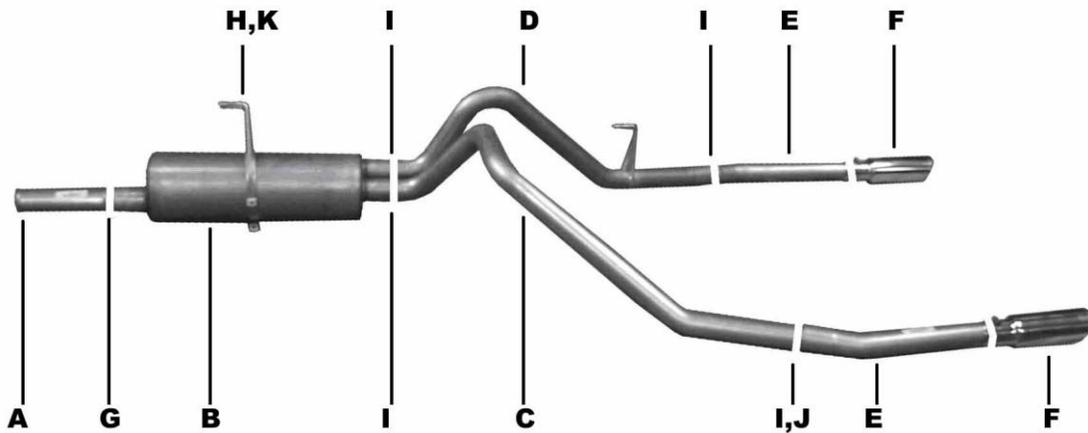
TOYOTA TUNDRA 3.4L 2/4WD

TOYOTA TUNDRA 4.7L 2/4WD

Double Cab, Short Bed

Access Cab, Short Bed

PART # 7400



ITEM	PART #	QTY.	DESCRIPTION
A	700575	1	2-1/2" HEADPIPE
B	758250	1	SUPERFLOW MUFFLER
C	700576	1	2-1/2" DRIVERSIDE OVERAXLE PIPE
D	700577	1	2-1/2" PSNGR OVERAXLE PIPE W/WELDED HANGER
E	700589	2	2-1/2" EXIT PIPES
F	500374	2	3-1/2" STAINLESS TIP
G	OHD300	1	3" CLAMP
H	4330	1	BAND CLAMP
I	5757	5	2-1/2" CLAMP
J	4331	1	REAR HANGER
K	BO-1015	1	BOLT KIT FOR BAND CLAMP

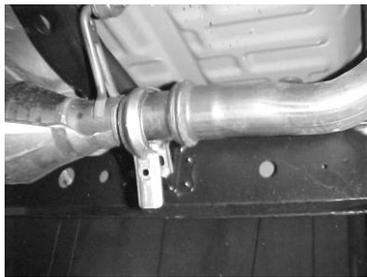
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle.
If you need further assistance, please do not hesitate to call our Technical Department at
(800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

INSTALLATION INSTRUCTIONS PART #7400

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

12MM SOCKET & WRENCH, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND



REMOVE STOCK EXHAUST BY UN-CLAMPING THE STOCK CLAMP AT THE HEADPIPE. BE CAREFUL NOT TO DAMAGE THIS CLAMP BECAUSE YOU NEED TO RE-USE IT. ONCE IT IS UN-CLAMPED, YOU WILL BE ABLE TO PULL THE STOCK EXHAUST OFF THE VEHICLE. MAKE SURE ALL FACTORY RUBBER GROMMETS ARE STILL IN FACTORY LOCATION. USE WD-40 TO AID YOU IN REMOVAL OF THE HANGERS FORM THE GROMMETS.



INSTALL THE DRIVERSIDE OVER AXLE TAILPIPE #C INTO THE MUFFLER 1-1/2" TO 2" USE CLAMP # I TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO THE FACTORY PIPE. MAKE SURE THAT THE HEADPIPE IS STRAIGHT, NOT ANGLED UP OR DOWN. YOU MAY WANT TO LIGHTLY TAP ON THE END OF THE PIPE TO ENSURE A TIGHT FIT. CLAMP DOWN WITH THE FACTORY CLAMP AT THE FRONT OF THE HEADPIPE. DO NOT TIGHTEN.



INSTALL PASS. SIDE TAILPIPE # D INTO MUFFLER 1-1/2" TO 2" USE CLAMP # I TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET.



INSTALL MUFFLER #B ONTO THE HEAD PIPE 1-1/2" TO 2". OUTLETS SHOULD BE ON TOP. THEN INSTALL BAND CLAMP # H ONTO MUFFLER INSERT HANGERS INTO RUBBER GROMMETS.



INSTALL EXIT PIPES # E ONTO TAILPIPES USE CLAMP # I TO SECURE PIPES TOGETHER. DO NOT TIGHTEN ON DRIVERS SIDE. USE CLAMP #I TO SECURE PIPE TO REAR HANGER #J.



MEASURE APPROX. 22" FROM THE REAR OF THE FRAME, USE THIS HOLE AND INSTALL REAR HANGER # J.



INSTALL STAINLESS TIPS. CLAMP DOWN. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY. TO CLEAN TIPS, USE A STAINLESS STEEL CLEANER AND A SCOTCH BRITE PAD.

" MAKE SURE YOU HAVE A MINIMUM OF A 1 1/2" CLEARANCE FROM ALL BRAKE LINES, TIRES, SHOCKS, FUEL LINES ETC."