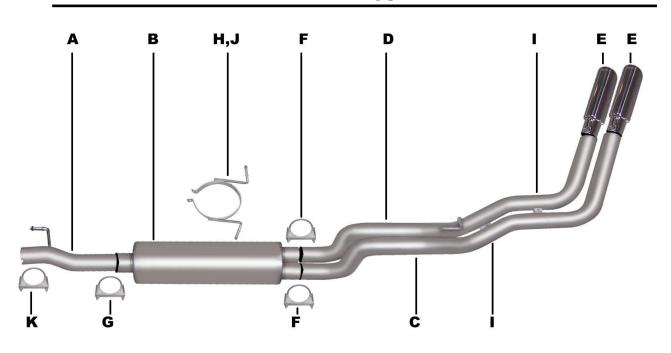


INSTRUCTION MANUAL CAT BACK DUAL SPORT EXHAUST DODGE RAM 1500 TRUCK 5.7L HEMI 2/4WD STANDARD CAB, SHORT BED PART # 6517



ITEM	PART #	QUANTITY	DESCRIPTION
Α	700483	1	3"X21" HEADPIPE EXTEN. W/HANGER
В	789800	1	SUPERFLOW MUFFLER
С	700409	1	$2-\frac{1}{2}$ " DRIVER SIDE TAILPIPE
D	700410	1	2-½" PASS. SIDE TAILPIPE
Ε	500374	2	$3-\frac{1}{2}$ " STAINLESS TIPS
F	5757	2	2-½" CLAMP
G	OHD300	1	3" CLAMP
Н	4188	1	BAND CLAMP
I	BO-906	2	BOLT KIT FOR TAILPIPE
J	BO-1015	1	BAND CLAMP BOLT KIT
K	5758	1	2 3 " CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 524-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION KIT#6517

WHEN INSTALLING THIS EXAUST SYSTEM MAKE SURE TO USE ALLTHE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

15MM SOCKET, 9/16" SOCKET, 1/2"SOCKET, 1/2" WRENCH, JACKSTANDS, HACKSAW, WD-40

TO REMOVE THE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER



YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR REMOVAL OF HANGERS.



INSTALL DRIVERSIDE TAILPIPE #C INTO MUFFLER. USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER.



INSTALL HEADPIPE #A
ONTO YOUR EXISTING
STOCK FRONT PIPE AND
SECURE WITH CLAMP #K.
INSERT WELDED HANGER
INTO RUBBER GROMMET.



INSTALL PASSENGER
SIDE TAILPIPE #D INTO
MUFFLER AND ATTACH
USING CLAMP #F.
INSERT WELDED
HANGER INTO RUBBER
GROMMET. DO NOT
TIGHTEN. USE BOLT
KIT #I TO ATTACH THE
TAILPIPES TOGETHER.
DO NOT TIGHTEN.
PASSANGER SIDE TAB
ON THE TAILPIPE WILL
BE ON TOP OF THE
DRIVERSIDE TAB.



INSTALL MUFFLER #B
ONTO HEADPIPE
1-1/2" TO 2". USE CLAMP
#G TO SECURE THE
MUFFLER TO THE
HEADPIPE. DO NOT
TIGHTEN. SLIDE BAND
CLAMP #H ONTO THE
MUFFLER AND INSERT
THE WELDED HANGERS
INTO THE RUBBER
GROMMETS. ATTACH
WITH BOLT KIT #J.



INSTALL THE STAINLESS TIPS. NOW, GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS CLEANER.

MAKE SURE YOU HAVE A MIMIMUM OF A 1" CLEARANCE AWAY FROM ALL SHOCK BOOTS, BRAKE LINES, FUEL LINES, TIRES, ETC...