



# Installation Instructions

## Cat-Back Split Rear Exhaust

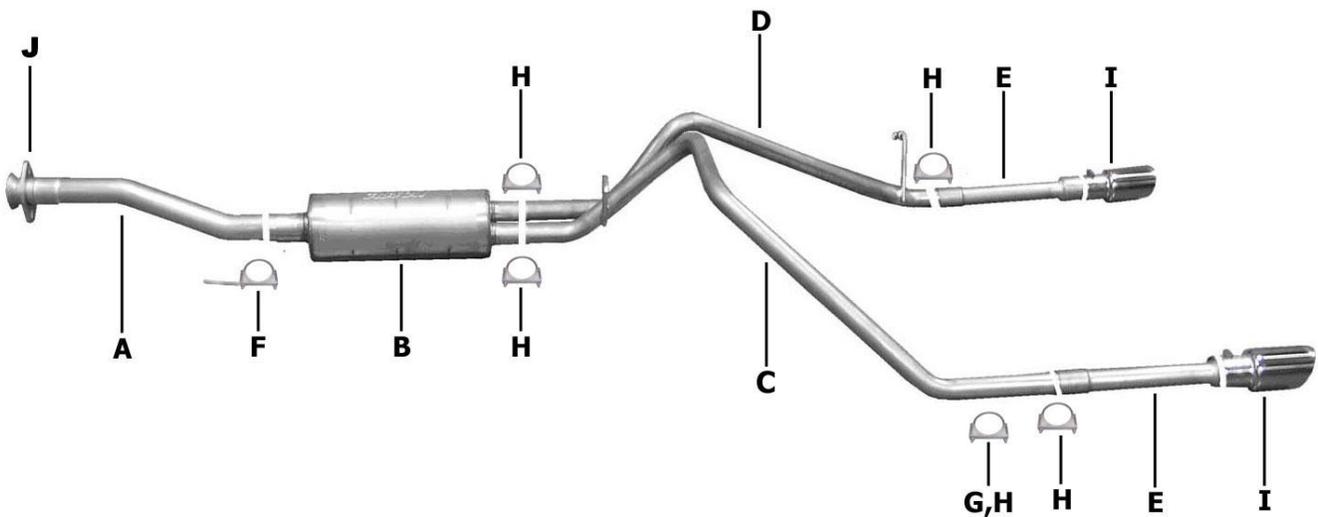
Colorado / Canyon 2.9L-3.7L 4wd

Colorado / Canyon 2.8L-3.5L 2wd

Crew Cab & Extended Cab, Short Bed

Will fit Extreme /Will not fit Z71 Model

Part #5506



ITEM	PART	QUANTITY	DESCRIPTION
A	700548	1	2.5" Headpipe w/ flange GP-102
B	758216	1	Superflow SFT Muffler
C	700570	1	1.75" Driver side Tailpipe
D	700571	1	1.75" Passenger side Tailpipe
E	700572	2	1.75" Exit pipe
F	4321	1	2.5" Front Muffler hanger
G	4325	1	Driver side rear tailpipe hanger
H	5755	5	1.75" Clamp
I	500396	2	3.5" Stainless tip
J	BO-1028	1	Bolt Kit for headpipe
K	ZIP	2	Zip ties

### 4WD Must remove spare tire

Thank you for purchasing our Gibson Exhaust System for your vehicle.

If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #5506

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, and jack stand

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, unbolt the 2-bolt flange located in front of the muffler. Then cut off your tailpipe. Leave all rubber grommets in place. Use WD-40 to aid in the removal of the hangers from the rubber grommets.



5. Install the driver side rear tailpipe hanger #G and clamp #H. It should be installed just in front of the rear bed mount on the driver side.



3. Install headpipe #A onto your existing stock 2-bolt flange. Use bolt kit #J to secure. Use jack stand to support converter. Install front muffler hanger #F. Insert hanger into rubber grommet. Do not tighten.



6. Install driver side tailpipe #C into muffler 1.5-2". Rotate until it touches the rear mount, use clamp #H to secure tailpipe to muffler. Do not tighten.



4. Install muffler #B onto headpipe #A 1.5-2" with louvers facing towards the converter. Use a jack stand to support the muffler.



7. Install passenger side tailpipe #D into muffler 1.5-2". Insert welded hanger into rubber grommet. Use clamp #H to secure. Do not tighten. Install exit pipes #E onto tailpipes. Use clamps #H to secure pipes together. Do not tighten. Use zip ties to secure brake and fuel lines away from exhaust.



8. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**