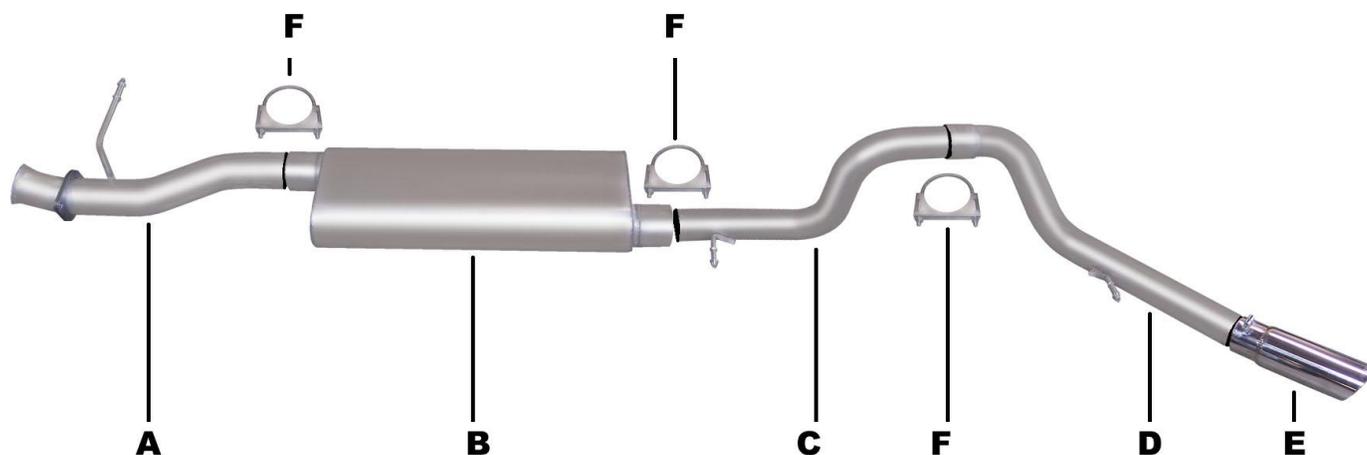




PERFORMANCE EXHAUST SYSTEMS

**INSTALLATION INSTRUCTIONS  
CAT BACK SINGLE EXHAUST  
FORD EXPLORER 4.6L 2/4WD 4DR  
MERCURY MOUNTANIER 4.6L 2/4WD 4DR  
PART #319692**



ITEM	PART #	QUANTITY	DESCRIPTION
A	700843	1	3" Headpipe w/welded hanger and flange
B	11210	1	Superflow muffler
C	700844	1	3" Overaxle tailpipe w/welded hanger
D	700845	1	3" Exit pipe w/welded hanger
E	500360	1	3½" Stainless tip
F	OHD300	3	3" Clamp

**Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.**

# INSTALLATION INSTRUCTIONS #319692

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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• **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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**1.** To remove the stock exhaust, un-bolt it from the 2-bolt flange. Save stock bolts they will be reused. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove.



**4.** Install overaxle tailpipe #C into the muffler 1 1/2"-2". Use clamp #F to secure tailpipe to muffler. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



**2.** Install head pipe #A onto your existing stock front pipe and attach using stock bolts. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



**3.** Install muffler #B onto head pipe 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the headpipe. DO NOT TIGHTEN.



**5.** Next, install the exit pipes #D. Use clamp #F to secure to the tailpipe. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



**6.** Install stainless steel tip #E. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.

