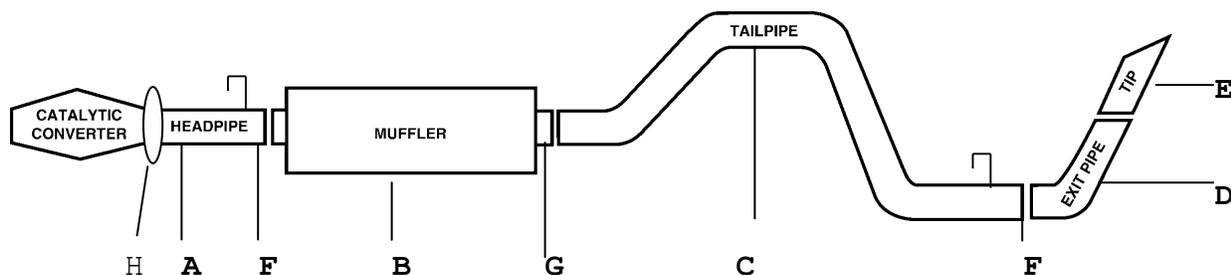




INSTRUCTION MANUAL

CAT-BACK SINGLE STAINLESS EXHAUST SYSTEM TAHOE/YUKON 5.7L 2DOOR 2/4WD

PART # 615518



ITEM	PART #	QUANTITY	DESCRIPTION
A	198-70024S	1	3"STAINLESS HEADPIPE W/ FLANGE #GP-305
B	421887-2	1	SUPERFLOW STAINLESS MUFFLER
C	199-70029S	1	3" OVERAXLE STAINLESS TAILPIPE
D	157-50032RS-4	1	3" TURNOUT STAINLESS TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	2	3" CLAMP
G	4122	1	REAR MUFFLER HANGER
H	9688	1	HEADPIPE FLANGE GASKET

WILL NOT FIT ON THE LIMITED EDITION

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

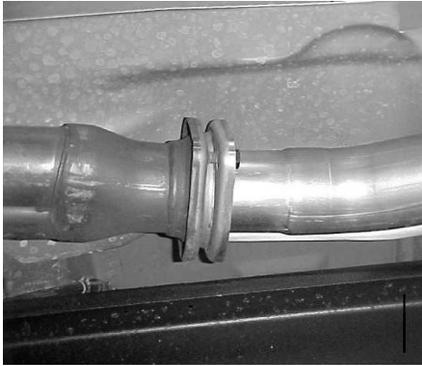
INSTALLATION INSTRUCTIONS#615518

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!**

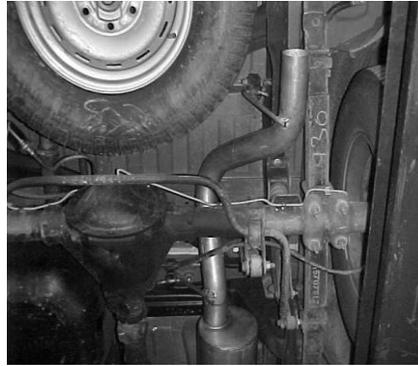
SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH & SOCKET, JACKSTANDS, HACKSAW, WD-40

LAY OUT THE EXHAUST AND COMPARE THE PART NUMBERS TO THE MANUAL



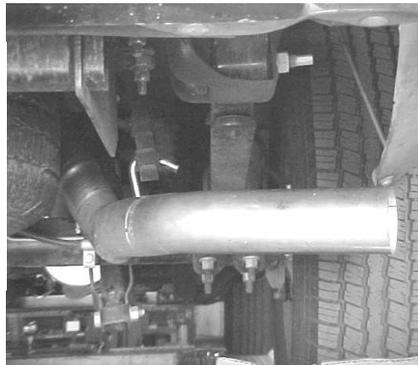
UNBOLT THE STOCK EXHAUST AT THE FLANGE BEHIND THE Y-PIPE AND REMOVE. MAKE SURE TO LEAVE ALL RUBBER GROMMETS IN THE FACTORY LOCATION. **YOU WILL RE-USE STOCK NUTS, BOLTS.** FOR EASIER REMOVAL OF EXHAUST, CUT BEHIND THE MUFFLER. USE WD-40 TO REMOVE HANGERS FROM GROMMETS.



INSTALL OVERAXLE TAILPIPE #C TO THE OUTLET OF THE MUFFLER USING HANGER #G. INSERT WELDED HANGER INTO RUBBER GROMMET.



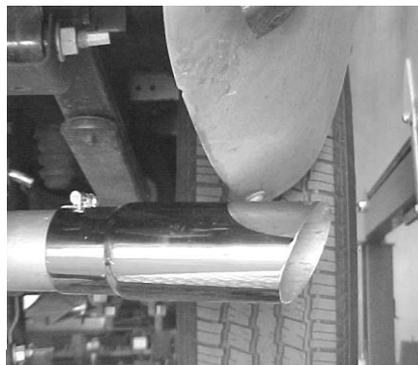
BOLT HEADPIPE #A TO THE STOCK FLANGE RE-USING THE FACTORY NUTS, BOLTS AND GASKET. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL TURNOUT PIPE #D INTO OVERAXLE TAILPIPE USING CLAMP# F. ROTATE EXIT PIPE UNTIL IT IS AT THE CORRECT ANGLE FOR YOUR TRUCK.



NEXT, CONNECT THE MUFFLER # B TO THE HEADPIPE USING CLAMP # F. USE JACKSTAND TO SUPPORT THE MUFFLER. THE OUTLET OF THE MUFFLER WILL BE AT APPROXIMATELY 9 O'CLOCK. THE MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL THE STAINLESS STEEL TIP NOW; FIRMLY TIGHTEN EVERYTHING ALL CLAMP, HANGERS, BOLTS AND FLANGE. TO CLEAN TIP USE ANY STAINLESS OR ALUMINUM CLEANER WITH A SCOTT BRITE PAD.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.