

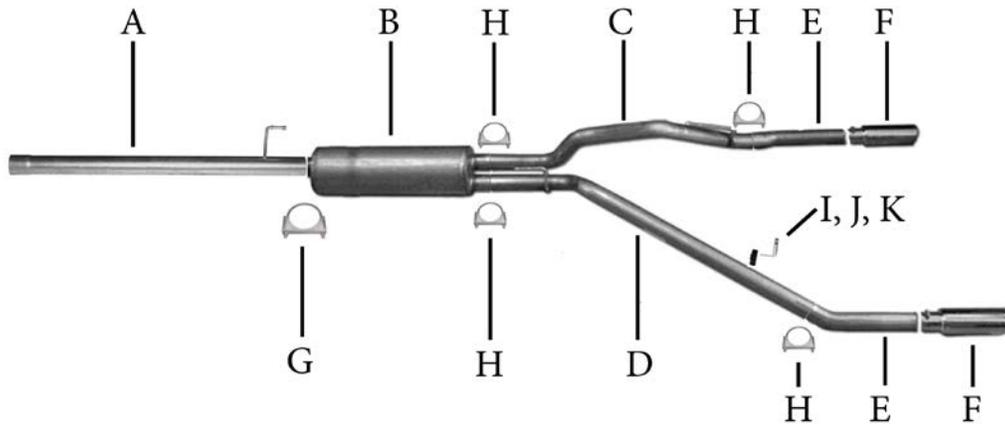


INSTRUCTION MANUAL

STAINLESS STEEL CAT-BACK SPLIT REAR EXHAUST

FORD F150 SVT RAPTOR TRUCK 6.2L, V8 4WD
SUPER CREW, SHORT BED

PART # 69543



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700748S	1	3" HEADPIPE
B	758219S	1	SUPERFLOW MUFFLER
C	1301-701069S	1	2.5" PASSENGERSIDE OVERAXLE
D	1302-701070S	1	2.5" DRIVERSIDE OVERAXLE
E	253-500626S	2	2.5" EXIT PIPES
F	500640	2	4.0" ROLLED STAINLESS TIPS
G	OHD300	1	3" CLAMP
H	5757	4	2.5" CLAMP
I	4364	1	DRIVERSIDE REAR TAILPIPE HANGER
J	4240	1	RUBBER GROMMET
K	*BO-1045	1	REAR TAILPIPE HANGER BOLT KIT *

*ONLY USE IF VEHICLE IS NOT EQUIPPED WITH FACTORY HITCH

"Must remove spare tire"

BOX – 54 X 12 X 20

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION #69543

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET WD-40, MEASURING TAPE.



TO REMOVE YOUR STOCK EXHAUST, MEASURE 6" FROM THE 2-BOLT FLANGE LOCATED IN FRONT OF YOUR STOCK MUFFLER AND CUT.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # H TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION, ATTACH WITH FACTORY CLAMP. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET. REMOVE THE HANGER FROM THE FRAME & RELOCATE TO THE HOLES JUST TO THE LEFT OF THE OTHER HOLES YOU WILL NEED TO PRY THE INSERTS OUT & RE-INSTALL SEE PHOTO



INSTALL PASSENGER SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE TOWARDS DRIVERSIDE.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL EXIT PIPES # E ONTO TAILPIPES. ROTATE UNTIL LEVEL, USE CLAMP # H TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



ON DRIVER SIDE: ATTACH REAR TAILPIPE HANGER #I TO FRAME BY REMOVING THE 18MM HITCH BOLT. THEN RE INSTALL BOLT WITH HANGER (IF YOU DO NOT HAVE A FACTORY HITCH USE BOLT KIT #K TO ATTACH HANGER #I & #J TO THE FRAME RAIL.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK, THEN GO BACK AND TIGHTEN ALL CLAMPS. ROTATE SYSTEM FOR BEST CLEARANCE BEFORE TIGHTENING.



MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC. USE ZIP TIES TO TIE THE BRAKE LINES OUT OF THE WAY.