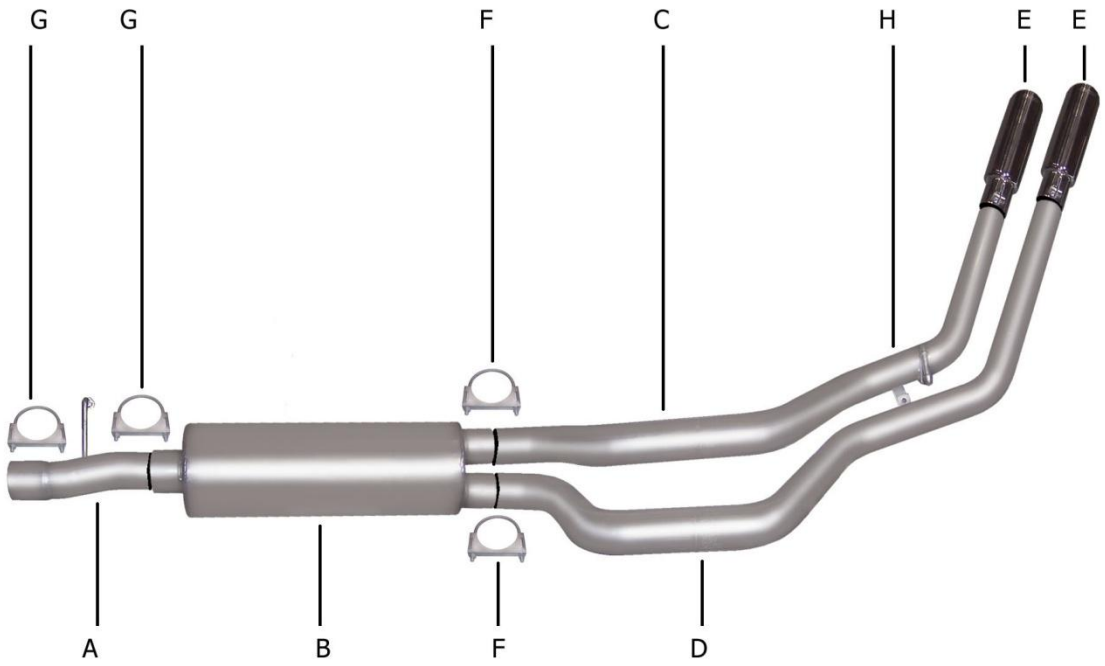
INSTRUCTION MANUAL
CAT-BACK DUAL SPORT TRUCK EXHAUST
FORD F250/F350 SUPERDUTY TRUCK 6.2L 2/4WD
CREWCAB, LONG BED 8'
PART # 9124



ITEM	PART#	QTY	DESCRIPTION
A	999700919	1	3"HEADPIPE
B	789800	1	SUPERFLOW MUFFLER
C	701043	1	2.5" PASSENGER OVERAXLE TAILPIPE
D	701044	1	2.5" DRIVER OVERAXLE TAILPIPE
E	500640	2	4" ROLLED STAINLESS TIP
F	5757	2	2 ½" CLAMPS
G	OHD300	2	3" CLAMPS
H	BO-906	1	BOLT KIT FOR TAILPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday-Friday 8:00AM-5:00PM.

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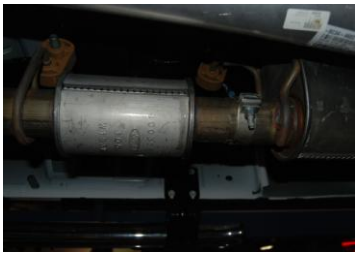
INSTALLATION INSTRUCTIONS PART #9124

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

13mm, 15mm SOCKET, 9/16" SOCKET, ½" SOCKET, ½" WRENCH, HACKSAW, JACKSTAND

LAY OUT THE EXHAUST AND COMPARE THE PART NUMBER WITH THE DRAWING



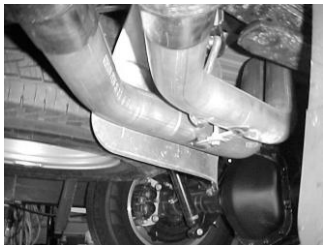
TO REMOVE YOUR STOCK EXHAUST, UNBOLT AND REMOVE IT FROM THE CLAMP LOCATED JUST BEHIND THE FACTORY RESONATOR. FOR EASIER REMOVAL OF THE FACTORY EXHAUST, CUT OFF THE STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGERS. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



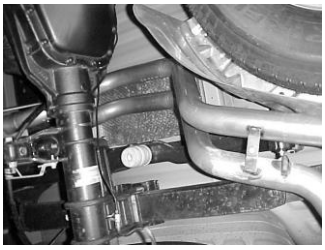
INSTALL HEADPIPE # A ONTO FACTORY PIPE. LINE UP THE NOTCH. USE CLAMP # G TO SECURE HEADPIPE TO FACTORY PIPE. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



SLIP MUFFLER #B ONTO THE HEADPIPE 1 ½" TO 2". THE OUTLETS WILL BE LEVEL. USE CLAMP #G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE OVER AXLE TAILPIPE # C INTO MUFFLER 1½ TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. THIS PIPE WILL GO INTO THE PASSENGER SIDE OUTLET. DO NOT TIGHTEN



NEXT INSTALL DRIVERS OVER AXLE PIPE # D INTO MUFFLER 1½ TO 2".USE CLAMP # F TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. USE BOLT KIT # H TO SECURE PIPES TOGETHER. DRIVERSIDE TAB WILL BE ON THE BOTTOM.



INSTALL YOUR STAINLESS TIPS. TIGHTEN ALL CLAMPS STARTING FROM THE FRONT, WORKING YOUR WAY TO THE BACK OF THE TRUCK. TO CLEAN TIPS USE A STAINLESS STEEL CLEANER & SCOTCH BTIE PAD.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage .